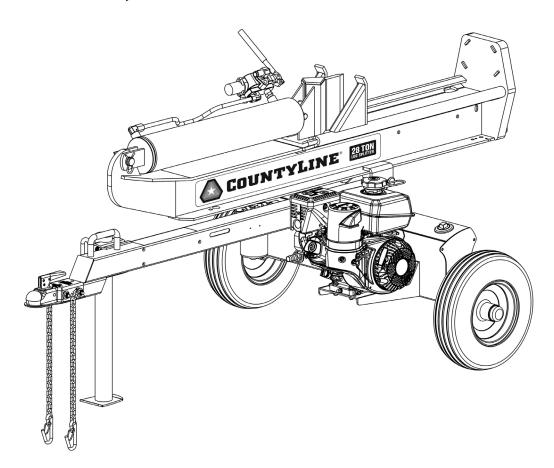


VERTICAL/HORIZONTAL LOG SPLITTERS 22, 28 & 35 TON MODELS



MODEL NUMBERS 1032822, 2152374 and 1083946 Owner's Manual

ASSEMBLY & OPERATING INSTRUCTIONS



<u>WARNING:</u> All operators must read this manual before operating this log splitter. Follow the safety instructions in the manual and in decals attached to the product. Failure to do so could result in serious injury or death.

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<u>WARNING:</u> Read and thoroughly understand all instructions in this manual and on safety decals before assembling or operating this log splitter. Failure to do so may cause serious injury or death. Do not allow anyone to operate this log splitter who has not read this manual. As with all power equipment, a log splitter can be dangerous if assembled or used improperly. Do not operate this log splitter if you have any questions concerning safe operation. To get answers to any questions, call our technical support department at 1-800-525-8322.

Si no entiende ingles, se prefiere que busque alguien que interprete las instrucciones para usted.



This is the SAFETY ALERT SYMBOL. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.



DANGER indicates a hazardous situation which, if not avoided, will result in serious injury or death.



WARNING indicates a hazardous situation which, if not avoided, could result in serious injury or death.



CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.



NOTICE is used to address practices not related to personal injury.

INTENDED USE

NEVER use this log splitter for any other purposes than splitting wood. It is designed for this use **only.** Any other use can cause serious injury or death.

PERSONAL PROTECTIVE EQUIPMENT



BEFORE operating this log splitter, make sure that you wear safety gear such as goggles or safety glasses, steel toed shoes and tight fitting gloves (without loose cuffs or draw strings). Always wear a protective hearing device when operating this log splitter.

SAFETY DECALS

Make sure that all safety warning decals are in good condition and readable. Always replace missing or defaced decals. Contact SpeeCo at 1-800-525-8322 for replacement decals.

Pour minimiser les risques de blessures graves ou mortelles pour vous pour les autres pendant le remorquage de la fendeuse hydraulique: -Lire le manuel pour savoir comment accrocher correctement le coupleur à la boule d'attelage et remorquer de manière Para minimizar el riesgo de lesiones severas o la muerte a usted o a terceros mientras remolca una cortadora de troncos: To minimize risk of serious injury or death to you or others, when owing log splitter Read manual for how to properly attach coupler to hitch ball and -Lea el manual para saber cómo adherir el acople a la esfera del enganche y cómo remolcar en forma segura. how to safely tow. Use correct ball size Utiliser une boule de la bonne grosseur. No exceda la capacidad de peso de la esfera ni los límites de carga Do not exceed weight capacity of ball or load limits of coupler. Ne pas dépasser la capacité pondérale de la boule ni les limites de del acople. Always use safety chains. charge du coupleur. -Siempre use cadenas de seguridad. Toujours utiliser des chaînes de sécurité Nunca exceda los 45 mph. Ne jamais dépasser une vitesse de 45 m/h. Éviter les virages serrés et les angles d'approche accentués. 5'assurer du serrage du coupleur à chaque fois, avant et après un remorquage sur 50 milles. Avoid sharp turns and steep angles. Evite los giros bruscos y los ángulos marcados. Confirm coupler tightness each time before towing and after Revise la firmeza del acople todas las veces antes de remolcar y después de remolcar una distancia de 50 millas. towing 50 miles. Replace ball or coupler if damaged Remplacer le coupleur ou la boule d'attelage s'ils sont endommagé Reemplace la esfera o el acople si están dañados

PART NUMBER: S52062500

LOCATION: TOP, FRONT END OF TONGUE





ADVERTENCIA

INSTRUCCIONES DE OPERACIÓ

e el tronco sobre el brazo, contra el pedal. madera en la dirección de la veta. a palanca de control para EXTENDER o ER, según resulte necesario.

ra solicitar servicio o si falta el manual, llan 1-800-525-8322 o visite www.speeco.com

AVERTISSEMENT

DIRECTIVES DE FONCTIONNEMENT

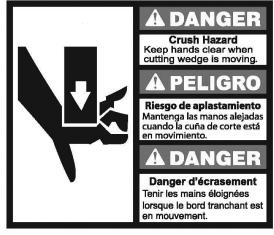
rondin sur la poutre, contre la palette



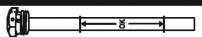
PART NUMBER: S52062300 LOCATION: STRIPPER PLATE, **OPERATOR SIDE**



PART NUMBER: \$52062600 LOCATION: STRIPPER PLATE. NON OPERATOR SIDE



PART NUMBER: S52062200 LOCATION: TOP OF CYLINDER



To prevent damage to the hydraulic system, do not fill tank beyond "OK" range on dipstick. Use universal hydraulic fluid or DEXTRON II Transmission Fluid. Use AW 32 or 46 type hydraulic fluid.

Para prevenir daños en el sistema hidráulico no llene el tanque más allá de la marca "OK" en la varilla. Use fluido hidráulico universal o fluido de transmisión DEXTRON II. Use fluido hidráulico tipo AW 32 o 46.

Pour prévenir les dommages au système hydraulique, ne pas remplir le réservoir au-delà de la marque "OK" apparaissant sur la jauge graduée. Utilisez un fluide hydraulique universel ou le liquide pour Transmission DEXTRON II. Utilisez un fluide hydraulique de type AW 32 ou 46.

PART NUMBER: S52062400 LOCATION: HYDRAULIC TANK LOWER TANK, RIGHT CORNER

PART NUMBER: S52062100 LOCATION: TOP OF HYDRAULIC **CYLINDER**



GENERAL SAFETY

- ALWAYS keep the operator's manual nearby for reference. Reread the manual periodically.
- ALWAYS keep all bystanders and pets a minimum of 10 feet away from your work area when operating this log splitter. Only the operator is to be near the log splitter during use.
- NEVER allow adults lacking proper instructions and understanding to operate this log splitter.
- NEVER actuate the control unit until all people are clear of the work area.
- NEVER wear loose clothing or jewelry that can be caught by moving parts of the log splitter. Keep clothing and hair away from all moving parts when operating this log splitter.
- **NEVER** operate the log splitter when under the influence of alcohol, drugs or medication or when otherwise not alert enough to operate dangerous machinery.

WORK AREA

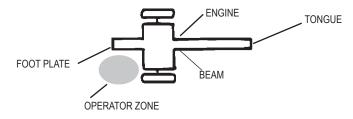
- NEVER operate the log splitter on slippery, wet, muddy or icy ground.
- NEVER operate the log splitter in an enclosed area. Exhaust fumes contain carbon monoxide which can be deadly when inhaled.
- ONLY operate the log splitter on level ground. Operating on a slope could cause the log splitter to roll over or logs to fall off.
- ONLY operate the log splitter in daylight or under good artificial light.
- ALWAYS keep the work area clean. Remove split wood around the log splitter immediately so that you don't stumble over it.

PREPARATION OF THE LOG

Both ends of the log should be cut as square as possible to help prevent the log from riding out of the splitter during operation. Do not split logs greater than 25-1/2 inches in length.

OPERATION OF THE LOG SPLITTER

ONLY operate the log splitter from the operator zone as shown in the diagram. The operator has the safest and most efficient access to the control valve and the beam in this location. Operating the log splitter in another location can result in serious injury or death.



- ALWAYS block the wheels to prevent movement of the log splitter while in operation.
- KNOW how to stop the log splitter and disengage the controls before operating it.
- NEVER place hands or feet between the log and splitting wedge during forward or reverse stroke as this could result In serious injury or death.
- NEVER straddle or step over the log splitter during operation.
- NEVER reach or bend over the log splitter to pick up a log.
- NEVER try to split two logs on top of each other.
- NEVER try to cross split a log.
- NEVER attempt to load the log splitter when the ram or wedge is in motion.
- NEVER use your foot, a rope or any extension device to operate the control lever on the valve. Only use hand.
- **NEVER** move the log splitter while the engine is running. Shut off the engine if you are leaving the log splitter, even for a short period of time.
- NEVER touch the muffler and other hot areas of the engine during operation. Wait until the engine cools down.

GENERAL REPAIR

- NEVER operate your log splitter when it is in poor mechanical condition or in need of repair.
- NEVER alter your log splitter in any manner. Such alterations may cause your log splitter to be unsafe and will void the
 warranty.
- NEVER tamper with the engine to run it at excessive speeds. The maximum engine speed is preset by the manufacturer
 and is within safety limits. Refer to the engine owner's manual for your particular log splitter.
- NEVER perform any service or repair on your log splitter without first removing the spark plug wire.
- ALWAYS perform all recommended maintenance procedures before using your log splitter.
- ALWAYS check the level of hydraulic oil and engine oil before operation.



- **ALWAYS** periodically check that all nuts, bolts, screws, hydraulic fittings and hose clamps are tight.
- **ALWAYS** replace all damaged or worn parts immediately.
- **ALWAYS** be sure that all replacement parts meet manufacturer's specifications.

MAINTENANCE & SAFETY

- The hydraulic system of your log splitter requires careful inspection along with the mechanical parts. Be sure to replace frayed, kinked, cracked or otherwise damaged hydraulic hoses or hydraulic components.
- **NEVER** check for leaks of hydraulic fluid with your hand. Fluid escaping from a small hole can be almost invisible. Escaping fluid under pressure can have sufficient force to penetrate skin causing SERIOUS INJURY or even DEATH. Leak's can be safely detected by passing a piece of cardboard over the suspected leak and looking for discoloration.
- **NEVER** remove the cap from the hydraulic tank or reservoir while the log splitter is running. The tank could contain hot oil under pressure which could result in serious injury.
- NEVER adjust the hydraulic valve. The pressure relief valve on your log splitter is preset at the factory. Only a qualified service technician should perform this adjustment.
- ALWAYS seek professional medical attention immediately if injured by escaping hydraulic fluid. Serious infection or reaction can develop if proper medical treatment is not administered immediately.
- **ALWAYS** be sure to relieve all pressure by shutting off the engine and moving the valve control handle back and forth should it become necessary to loosen or remove any hydraulic fitting.

FIRE PREVENTION

- **NEVER** operate your log splitter near a flame or spark or smoke during operation. Hydraulic oil and gasoline are flammable and can explode.
- **NEVER** fill the gas tank while the engine is hot or running. Allow the engine to cool before refueling.
- **ONLY** refuel your log splitter in a clear area with no gas fumes or spilled gas.
- **ALWAYS** replace the gas cap securely.
- If gasoline has spilled, move the log splitter away from the area of the spill and avoid creating any source of ignition until the spilled gas has evaporated.
- **ALWAYS** drain the fuel tank prior to storage to avoid the potential fire hazard.
- **ALWAYS** clean wood debris from the muffler area of the engine.
- **ALWAYS** store gasoline in an approved, tightly sealed container and away from heating appliances. Store the container in a cool, dry place.

IMPORTANT NOTE – (spark arrester):

As a precautionary measure against possible flying sparks, always take a Class B fire extinguisher with you when operating this log splitter in dry areas. This log splitter is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator. In the state of California, a spark arrester is required by law. Other states have similar laws. Federal laws apply on federal lands. A spark arrester muffler is optional and available as an accessory at your nearest engine dealer. Always check the legal

TOWING SAFETY

- **NEVER** attempt to move your log splitter over hilly or uneven terrain without a tow vehicle or adequate help.
- **NEVER** carry any cargo or wood on your log splitter.
- **NEVER** allow anyone to sit or ride on your log splitter.
- NEVER exceed 45 mph when towing your log splitter. Towing the log splitter at speeds higher than 45 mph could result in loss of control, damage to the equipment, or serious injury or death. Adjust towing speed for terrain and conditions. Be extra cautious when towing over rough terrain, especially railroad crossings, and avoid sharp turns and steep angles when towing your log splitter.
- **NEVER** exceed weight capacity of ball or load limits of coupler.
- **ALWAYS** confirm coupler tightness each time before towing and after towing 50 miles.
- **ALWAYS** disconnect your log splitter from the towing vehicle before operating it.
- **ALWAYS** be careful when backing up with your log splitter in tow. It could jackknife.
- ALWAYS allow for added length of your log splitter when turning, parking, crossing intersections and in all driving situations.

- ALWAYS use safety chains when towing your log splitter.

 ALWAYS check all local and state regulations regarding towing, licensing, and lights before towing your log splitter.

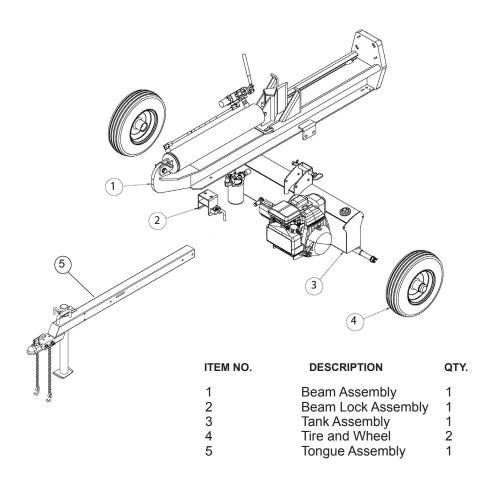
 ALWAYS check before towing to make sure that the log splitter is correctly and securely attached to the towing vehicle and that the safety chains are secured to the hitch or bumper of the vehicle with enough slack to allow turning. Always use a Class I, 2" ball with this log splitter.

 ALWAYS replace ball or coupler if damaged.

 ALWAYS turn the fuel shut off valve on the engine to the "OFF" position before towing the log splitter. Failure to do
- so may result in flooding the engine.

ASSEMBLY INSTRUCTIONS

NOTE: This log splitter was partially assembled at the factory. Refer to the drawings and parts list should it become necessary to disassemble the unit for repair or replacement of parts. The drawings in this manual are for reference only. Some of the components on your log splitter may look slightly different.

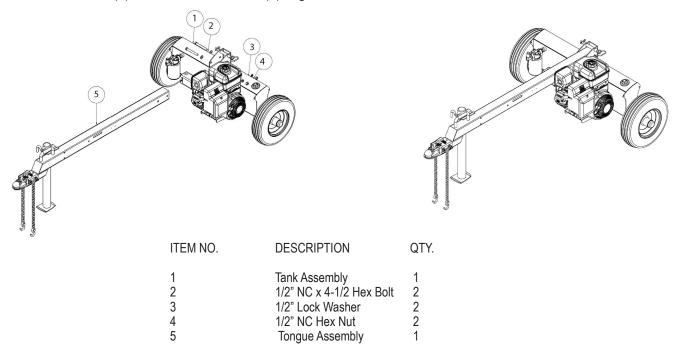


STEP 1: Remove all the components from the crate. Inspect each piece for shipping damage. If any part is damaged, contact your dealer or delivering carrier.

STEP 2: Attach the two wheels (2) to the tank assembly (1) wheel spindles using the 3/4" light flat washers (3) ,3/4" NF slotted nuts (4), 1/8" x 1-1/2" cotter pins (5) and the hub caps (6). These items are in the hardware package. Tighten the slotted nuts and make sure the wheels rotate freely.

ITEM NO.	DESCRIPTION	QTY.	
1 2 3 4 5 6	Tank Assembly Wheel Assembly 3/4" Light Flatwasher 3/4" Slotted Nut 1/8" x 1-1/2" Cotter Pin Hub Cap	1 2 2 2 2 2 2	

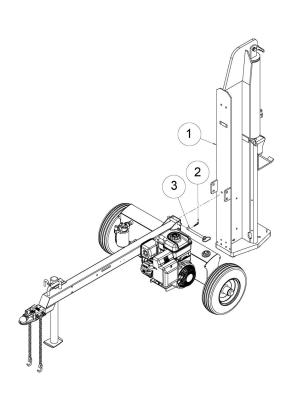
STEP 3: Attach the tongue assembly (5) to the tank assembly (1) using two 1/2" NC x 4-1/2" hex cap bolts (2), two 1/2" lock washers (3) and two 1/2" hex nuts (4). Tighten.

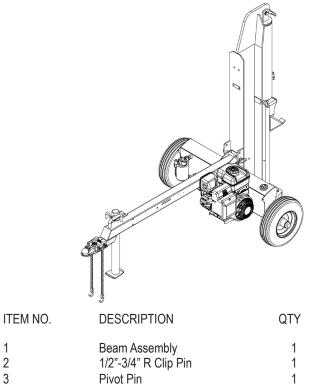


STEP 4: Stand the beam (1) up on end. Two people may be needed for this step to ensure safety. Make sure that the beam is stable and on a level surface. Remove the pivot pin (3) and clip pin (2) from the tank assembly. Roll the tongue/ tank assembly into position between the two tabs on the beam (1). Slide the pivot pin (3) through the aligned holes and lock in place with the clip pin (2).

2

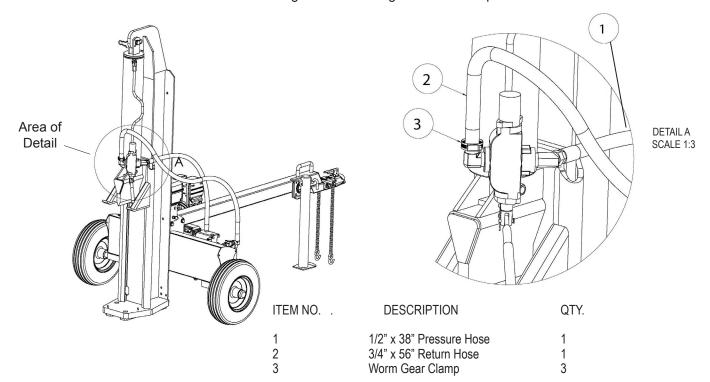
3





STEP 5: Connect the end of the 1/2" ID x 38" hydraulic pressure hose (1) coming from the fitting on the pump to the fitting on the valve. See illustrations below.

STEP 6: Slide one hose clamp on the end of the 3/4" x 56" hydraulic return hose (2) that comes from the fitting on the filter. Then connect the hose to the fitting on the valve. Tighten hose clamp. See illustrations below.

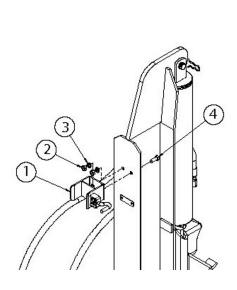


STEP 7: If you have the 22 ton model (1076995), skip this step.

Attach the beam lock (1) to the bottom side of the beam as shown in the diagram using the two 1/2" x 1-1/4" Grade 5 hex cap bolts (4), the two 1/2" lock washers (3) and the two 1/2" hex nuts (2). Lower the beam onto the tongue. Position the beam lock assembly on the tongue and tighten hardware. The beam lock is used on the 28 and 35 ton models only. NOTE: The 22 ton model (1076995) uses a pin on the tongue that is locked in place with a lynch pin.

ITEM NO.

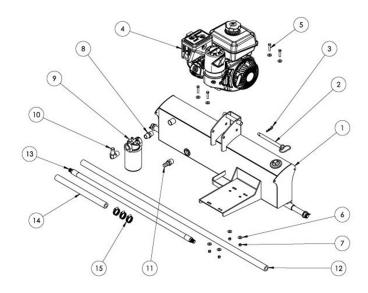
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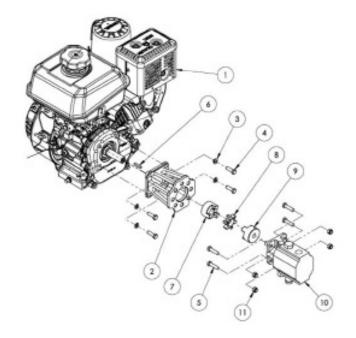
DESCRIPTION	QTY.	
Beam Lock 1/2" Hex Nut 1/2" Lock Washer 1/2" x 1-1/4" Bolt	1 2 2 2	
		Page 7

TANK/ENGINE ASSEMBLY BREAKDOWN

Tank & Engine Assembly Parts List						
Item No:	22T Part No.	28T Part No.	35T Part No.	Description	Qty	
1		S40118800		Tank	1	
2		S071022WC		Pivot Pin	1	
3		S07092400		1/2in x 3/4in Hairpin Cotter Pin	1	
4		See Below		Engine & Pump Assembly	1	
5		\$17055000		5/16in x 1-1/2in G5 Hex Bolt	4	
6		S17040800	5/16in Flat Washer		8	
7		S17020700		5/16-18 UNC Nylock Nut	4	
8		S39034900		3/4in Hex Nipple	1	
9		S39060400		Filter Assembly	1	
10		S39032000		3/4in NPT x 3/4in Tube 90-deg	1	
11	S3903	38300		3/4NPT to 3/4in ID Tube Fitting	1	
11			S39038100	3/4NPT to 1in ID Tube Fitting	1	
12		S39027400		3/4in Return Hose	1	
13	S39027500		500 3/4in Pressure Hose		1	
14	\$3902	S39027300		3/4in Suction Hose	1	
14			\$39038900	1in Suction Hose	1	
15		S39031600		Worm Gear Clamp	3	



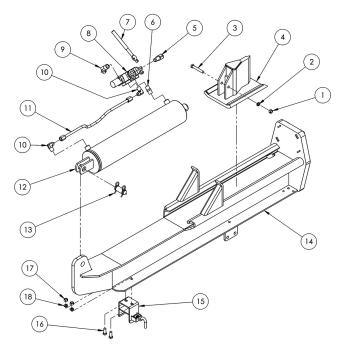
PUMP/ENGINE ASSEMBLY BREAKDOWN



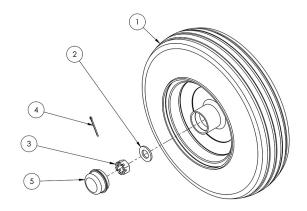
Engine & Pump Assembly Parts List						
Item No:	22T Part No.	28T Part No.	35T Part No.	Description	Qty	
1	S39055000			Kohler SH265	1	
1		566880		Kohler CH270	1	
1		S39054200		Honda GC190	1	
1			S39056600	Kohler CH395	1	
2	\$4008	81200		Small Pump Mount	1	
2			S40081800	Large Pump Mount	1	
3		S17030900		5/16 Lock Washer	4	
4		S17054400		5/16in x 1in UNF G5 Bolt	4	
5	\$17053900			5/16 x 1-1/4 UNF G5 Bolt	4	
6	S40034800			3/16in x 1in Sq Key	1	
7	S400835L0			3/4in Coupler Engine Side	1	
7			S400825L0	1in Coupler Engine Side	1	
8	\$4008	834L0		22T & 28T Rubber Spider	1	
8			S400827L0	35T Rubber Spider	1	
9	S400833L0			1/2in Coupler Pump Side	1	
10	\$3907	705B0		11gpm Pump	1	
10			S39070900	16gpm Pump	1	
11		S17020700	·	5/16-18 UNC Nylock Nut	4	

BEAM ASSEMBLY BREAKDOWN

Beam Assembly Parts List					
Item No:	22T Part No.	28T Part No.	35T Part No.	Description	Qty
1		S17010500		1/2in Hex Nut	1
2		\$17030300		1/2in Lock Washer	1
3	S1707	71600		1/2in x 3in Hex Bolt	1
3			\$17056600	1/2in x 3-1/4in Hex Bolt	1
4	\$4014	41700		22T & 28T Wedge	1
4			S40141800	35T Wedge	1
5		S39032000		3/4in NPT x 3/4in Tube Fitting	1
6		\$39034300		1/2in NPT x 1/2in NPT Nipple	1
7		S39047100		Valve Handle Kit	1
8		S390406SWH		Auto-Return Valve	1
9		\$39039000		45-deg Swivel Fitting	1
10	S39034700			1/2in NPT to Steel Tube Fitting	2
11		S39034600		1/2in Steel Tubing	1
12	S390118BCD			4in Cylinder w/Safety Decals	1
12		S390119BD		4.5in Cylinder w/Safety Decals	1
12			S390117BCD	5in Cylinder w/Safety Decals	1
13		S07073100		Cylinder Pin & Clips	1
14	564913			22T Beam with Decals	1
14		565883		28T Beam with Decals	1
14	S401413SD		S401413SD	35T Beam with Decals	1
15		S4012	27500	Beam Lock	1
16		\$170	56700	1/2in x 1-1/4 G5 Bolt	2
17		\$170	10500	1/2in Hex Nut	2
18		S1703	30300	1/2in Lock Washer	2



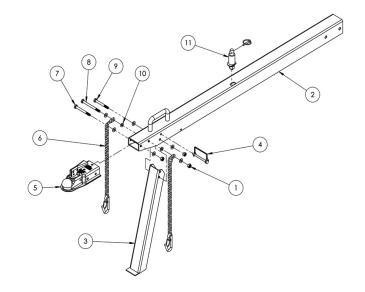
WHEEL ASSEMBLY BREAKDOWN

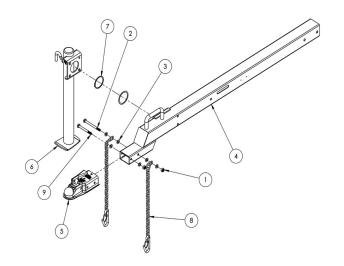


22T, 28T & 35T Wheel Assembly Parts List				
Item No:	Part No.	Description	Qty	
1	S400312B0	Tire & Wheel Assembly	2	
2	S17040400	3/4in Flat Washer	2	
3	S17012000	3/4in Slotted Nut	2	
4	S17110300	1/8in x 1-1/2in Cotter Pin	2	
5	S40033200	Hub Cap	2	
	S40030900	Replacement Wheel Bearing Kit (not shown)	2	

TONGUE ASSEMBLY BREAKDOWN

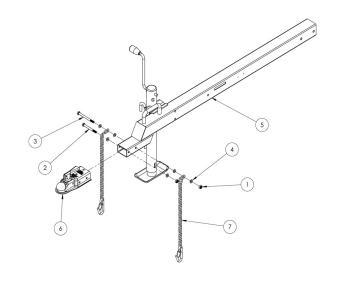
22T Tongue Assembly Parts List				
Item No:	Part No.	Description	Qty	
1	565284	M10 x 1.5 Nylock Nut	3	
2	564781	Tongue Weldment	1	
3	S40126000	Ground Stand	1	
4	S07095800	5/16in x 3-1/4in Square Lock Pin	1	
5	S40034600	Hitch Ball Assembly	1	
6	S40032300	20 Link Chain w/Hook	2	
7	565275	M10 x 1.5 x 100mm G5 Bolt	1	
8	565276	M10 x 1.5 x 120mm G5 Bolt	1	
9	565277	M10 x 1.5 x 900mm G5 Bolt	1	
10	565286	M10 Flat Washer	2	
11	564743	Stabilizer Pin Assembly	1	





	28T Tongue Assembly Parts List				
Item No:	Part No.	Description	Qty		
1	565284	M10 x 1.5 Nylock Nut	2		
2	565276	M10 x 1.5 x 120mm G5 Bolt	2		
3	565286	M10 Flat Washer	6		
4	S401273A0	Tongue Weldment	1		
5	S40034600	Hitch Ball Assembly	1		
6	S40127400	Ground Stand	1		
7	S10111200	Circlip Retaining Ring	1		
8	S40032300	20 Link Chain w/Hook	2		

	35T Tongue Assembly Parts List				
Item No:	Part No.	Description	Qty		
1	565284	M10 x 1.5 Nylock Nut	2		
2	565275	M10 x 1.5 x 100mm G5 Bolt	1		
3	565276	M10 x 1.5 x 120mm G5 Bolt	1		
4	565286	M10 Flat Washer	6		
5	S401672A	Tongue Weldment w/Jack	1		
6	S40034600	Hitch Ball Assembly	1		
7	S40032300	20 Link Chain w/Hook	2		



OPERATING INSTRUCTIONS



<u>WARNING:</u> Read and thoroughly understand all instructions and safety information before operating this log splitter. Failure to do so may cause serious injury or death. Do not allow anyone to operate this log splitter who has not read this manual. As with all power equipment, a log splitter can be dangerous if assembled or used improperly. Do not operate this log splitter if you have doubts or questions concerning safe operation. Call our technical support department at 1-800-525-8322 to address these concerns.

Si no entiende ingles, se prefiere que busque alguien que interprete las instrucciones para usted.

IMPORTANT:

This log splitter comes complete with hydraulic oil and engine oil. Please follow the instructions below for filling the hydraulic tank. Refer to the engine owner's manual for information on adding oil.



CAUTION:

DO NOT START OR RUN THE ENGINE BEFORE ADDING OIL IN THE HYDRAULIC RESERVOIR AND OIL IN THE ENGINE.

STEP 1: The hydraulic reservoir must be filled with oil before operation. AW46 hydraulic oil is recommended when oil is needed. Automatic transmission fluid can be substituted and should be used instead of hydraulic oil when temperatures are below 32 degrees F.

Use only clean oil and take care to prevent dirt from entering the hydraulic reservoir. Fill the hydraulic tank with approximately 3.5 to 4.0 gallons of hydraulic fluid

STEP 2: After the hydraulic reservoir and the engine crankcase are filled with oil, start the engine. The hydraulic pump should prime itself. With the engine running, move the hydraulic valve lever toward the foot plate. This will cause the cylinder to extend and expel air. When the cylinder is fully extended, retract it. Repeat this procedure several times. An erratic movement of the cylinder indicates that there is still air in the system. Add about 1.0 to 1.5 gallons more. Five gallons will register just above the top fill line on the dip stick. The total capacity of the entire hydraulic system is 6.5 gallons. NOTE: If the tank is overfilled it will tend to expel oil from the breather cap when the cylinder is retracted. Cycle the cylinder again until it has a constant speed indicating that all air has been expelled.



CAUTION:

WHEN TIGHTENING THE BREATHER CAP ON THE TANK, POINT THE HOLE AWAY FROM THE ENGINE

ENGINE OIL RECOMMENDATIONS (Kohler SH265, CH270 and CH395)

We recommend use of Kohler oils for best performance. Other high quality detergent oils of API service class of SJ or higher are acceptable. For temperatures above 32 degrees F use an SAE 10W-30 oil, For temperatures below 32 degrees use an SAE 5W-30 oil. Using SAE 30 oil below 40 degrees F will result in hard starting and possible engine bore damage. For temperatures above 50 degrees F use an SAE 30 oil. Oil capacity for SH265 and CH270 is 0.63 qt. (0.60 L). Oil capacity for CH395 is 1.16 qt. (1.11 L).

ENGINE OIL RECOMMENDATIONS (Honda GC190)

For temperatures above 40 degrees F use an SAE 30W oil. Using mutigrade oil may increase oil consumption. Using SAE 30W oil below 40 degrees F will resuilt in hard starting and possible engine bore damage. For temperatures below 40 degrees F use an SAE 10W-30 or SAE 5W-30 oil. Oil capacity is about 1.16 quart (1.1 liter).

STARTING INSTRUCTIONS (Kohler SH265, CH270 and CH395)

NOTE: REFER TO THE ENGINE OWNER'S MANUAL FOR COMPLETE INFORMATION ON STARTING, MAINTENANCE AND TROUBLE-SHOOTING.

- 1) Move the fuel lever (if equipped) to the "ON" position.
- 2) Turn the engine on/off switch (if equipped) to the "ON" position.
- 3) For a cold engine put the throttle control midway between "SLOW" and "FAST." Place the choke control into the "ON" position.
- 4) Turn engine on/off switch to "ON." Slowly pull the starter handle to just past compression. STOP! Return starter handle. Pull firmly with a smooth steady motion until it starts.
- 5) Gradually return the choke control to the "OFF" position after the engine starts and warms up.
- 6) For a warm engine put the throttle control bewteen "SLOW" and "FAST." A warm engine usually does not require the choke on.

STARTING INSTRUCTIONS (Honda GC190)

<u>NOTE:</u> REFER TO HONDA ENGINE OWNER'S MANUAL FOR COMPLETE INFORMATION ON STARTING, MAINTENANCE AND TROUBLE-SHOOTING.

To Start a Cold Engine

- 1) Turn the fuel valve to the ON position.
- 2) Move the choke to the ON position.
- 3) Move the throttle control to the FAST position.
- 4) Pull the starter grip lightly until resistance is felt. Then pull rapidly to start engine.
- 5) Move the choke lever to the OFF position if it was used to start the engine as soon as it warms up enough and is running smoothly.
- 6) When engine starts, move the throttle to the FAST position. It is recommmended that the engine be operated in the FAST position for maximum performance.

To Start a Warm Engine

- 1) Move the throttle lever to the FAST position.
- 2) Leave the choke lever in the OFF position.
- 3) Pull the starter grip until the engine starts.

To Stop the Engine

- 1) Move the throttle lever to the SLOW position.
- 2) Move the throttle lever to the STOP position.
- 3) Turn the fuel valve to the OFF position.



<u>CAUTION:</u> TURN FUEL SHUT OFF VALVE TO THE "OFF" POSITION PRIOR TO TOWING. FAILURE TO DO SO MAY RESULT IN FLOODING THE ENGINE.

NOTE: The engine maximum governed speed is preset at the factory at 3600 RPM no load speed. When splitting wood the throttle should be set at the maximum speed to develop the horsepower required for the pump.

OPERATION



<u>WARNING:</u> See safety information related to operation of the log splitter on page 3 and 4 of this manual.

Make sure that you have the recommended personal protective equipment described on page 1.

- 1) Set up the log splitter in a clear, level area and block the wheels. Make sure that the suction port on the tank is always on the lower side of the log splitter.
- 2) For horizontal operation place a log on the beam against the foot plate. Make sure the the log is securely on the foot plate and up against the beam. To split wood in the vertical position, release the pin on the beam latch (28 & 35 ton) located near the front end of the beam. For the 22 ton, model remove the lynch pin from the pin on the middle of the tongue. Carefully tilt the beam up until the foot plate is sitting squarely on the ground and the log splitter is stable. Place the log on the foot plate up against the beam. When the beam is returned to the horizontal position make sure the beam latch is securely locked down. See illustrations in Step 7 on page 9.
- 3) With the engine running, depress and hold the valve handle so that the cylinder will drive the wedge into the log. Extend the cylinder until the log splits or to the end of its stroke. If the log has not completely split after the cylinder has reached the end of its extension, retract the cylinder.

 IMPORTANT: Leaving the valve in the "actuate" position at the end of the stroke may damage the pump. Always use extra care when splitting logs with unsquare ends.

NOTE: For operation in wooded areas, obtain a spark arrestor for the exhaust system. See the engine operating and maintenance manual and check with your authorized engine service center. See also Fire Prevention on page 5 of this manual.

IMPORTANT: TO EXTEND THE LIFE OF THE HYDRAULIC CYLINDER, AVOID "BOTTOMING OUT" WEDGE PLATE TO THE FOOT PIECE. TO CONFORM WITH INDUSTRY SAFETY RECOMMENDATIONS, THE WEDGE STOPS 1.5 INCHES FROM THE END OF THE STROKE.

TOWING

This log splitter is equipped with pneumatic tires, a Class I coupler (2 in. diameter ball required) and safety chains. Before towing, the safety chains must be secured to the hitch or bumper of the vehicle. Local regulations should be checked regarding licensing, lights, towing, etc. Turn fuel shut off valve on the engine to the "Off" position prior to towing. Failure to do so may result in flooding the engine. Do not exceed 45 mph when towing this log splitter. See also Towing Safety on page 6 of this manual.

MAINTENANCE

- 1) Consult the operating and maintenance instructions of the engine manufacturer for engine care and maintenance.
- 2) Always check the oil level of the hydraulic reservoir before operation. Operating the log splitter without an adequate oil supply will cause severe damage to the pump.
- 3) Change the oil filter after the first 25 hours of operation. Thereafter change the oil filter every 100 hours or seasonally, whichever comes first
- 4) To drain the hydraulic oil, loosen the clamp on the hose coming from the fitting on the bottom of the tank. It is located just to the right of the oil filter.
- 5) If the wedge becomes dull or nicked, it can be removed and sharpened. Remove the 1/2 in. diameter bolt that connects the wedge to the cylinder. hose from the valve. The hose from the valve may need to be removed. Carefully lift the cylinder to allow the wedge to slide forward. The wedge can now be lifted off and sharpened.
- 6) Clean the breather cap after 25 hours of operation. Clean it more often when operated in dusty conditions. To clean, remove the breather cap from the tank and flush with kerosene or liquid detergent to remove the dirt.
- 7) See also Repair and Maintenance Safety on page 4 of this manual.
- 8) All replacement parts must meet manufacturer's specifications.

IMPORTANT NOTICE

Warranty Repair and Service

Do not return this product to the store for warranty issues or repair. Call 1-800-525-8322 for the location of the nearest service center.

Record the information below for future reference.	
Model No	Serial No
Date of Purchase	Place of Purchase



Serial Number Label Location: Tank plate below beam

SPECIFICATIONS

	Model No. 1032822	Model No. 2152374	Model No. 1083946
Engine	Kohler SH265 6.5 HP	Kohler CH270 7 HP Honda GC190	Kohler CH395 9.5 HP
Pump	Two-Stage 11 GPM	Two-Stage 11 GPM	Two-Stage 16 GPM
Cylinder	4 in. Diam. x 24 in. Stroke	4-1/2 in. Diam. x 24 in. Stroke	5 in. Diam. x 24 in.Stroke
Valve	Auto-Return	Auto-Return	Auto-Return
Maximum Splitting Force*	22 Tons	28 Tons	35 Tons
Maximum Log Length	25-1/2 in.	25-1/2 in.	25-1/2 in.
Cycle Time*	13 Seconds	17 Seconds	14 Seconds
Wheels	4.80 x 8 in. DOT Approved	4.80 x 8 in. DOT Approved	4.80 x 8 in. DOT Approved
Wedge	7 in. High	7 in. High	7 in. High
Beam Size	6 in. x 9 in.	6 in. x 9 in.	8 in. x 10 in.
Hydraulic Capacity	6.5 Gallons	6.5 Gallons	6.5 Gallons
Filter**	Spin-on Replaceable	Spin-on Replaceable	Spin-on Replaceable
Height	72 in. in Vertical Position 43 in. in Horizontal Position	72 in. in Vertical Position 43 in. in Horizontal Position	72 in. in Vertical Position 45 in. in Horizontal Position
Length	85 in.	85 in.	87 in.
Width	50 in.	50 in.	50 in.
Shipping Weight	525 lbs.	590 lbs.	660 lbs.

^{*} Tonnage and cycle times vary dependent upon mechanical and environmental conditions.

Note: Huskee log splitters are manufactured by SpeeCo, Inc.

^{**} Use replacement filter element TSC sku # 1822617.